

# THE BOTTLED IN BOND FLIGHT

THE BOTTLED IN BOND ACT OF 1897 SET THE STANDARD FOR PREMIUM AMERICAN WHISKEY PRODUCTION, AND TO BE LABELLED AS SUCH, THE PRODUCT WOULD HAVE TO MEET A SET OF VERY STRICT CONDITIONS, INCLUDING DISTILLED BY ONLY ONE DISTILLER, IN ONE DISTILLING SEASON, AGED FOR FOUR YEARS, AND RELEASED AT 100 PROOF.



## 1 EVAN WILLIAMS BOURBON

**OLD EVAN WILLIAMS DISTILLERY, LOUISVILLE, KENTUCKY, USA - 43% ABV**

EVAN WILLIAMS IS KNOWN AS KENTUCKY'S FIRST DISTILLER, AND IS BELIEVED TO HAVE STARTED MAKING WHISKEY AS EARLY AS 1783, 9 YEARS BEFORE THE REGION WAS OFFICIALLY RECOGNISED AS A STATE. THIS BOURBON IS REGARDED AS AN ENTRY LEVEL WHISKEY THAT PUNCHES WAY ABOVE ITS WEIGHT.

**NOSE - BROWN SUGAR, HONEY, ROASTED MARSHMALLOWS, PEANUT SHELLS**

**PALATE - CHERRY, NUTMEG, CINNAMON, PECAN, MINT**

**FINISH - CARAMEL, DRIED ORANGE PEEL, COCOA, ANISE**



## 2 KINGS COUNTY BOURBON

**KINGS COUNTY DISTILLERY, BROOKLYN, NEW YORK, USA - 45% ABV**

AS THE FIRST DISTILLERY TO OPEN IN NEW YORK STATE SINCE PROHIBITION, KINGS COUNTY HAS SET THE SCENE FOR NEW-WORLD AMERICAN WHISKEYS. THIS OLD-WORLD-STYLE RELEASE USES 80% NEW YORK STATE GROWN ORGANIC CORN AND 20% ENGLISH MALT.

**NOSE - IN-SEASON CHERRIES, DUTCH BUTTER COOKIES, PEAR**

**PALATE - SALTED CARAMEL, RAISINS, CARDAMOM, MILK CHOCOLATE**

**FINISH - DARK FRUITS, PLUM & DATES**

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## 3 1792 BOURBON

**BARTON 1792 DISTILLERY, BARDSTOWN, KENTUCKY, USA - 50% ABV**

NAMED AFTER THE YEAR THAT KENTUCKY WAS RECOGNISED AS A STATE, THE BARTON 1792 DISTILLERY HAS BEEN CONTINUOUSLY PRODUCING WHISKEY SINCE 1879. WHILE THE AGE AND MASHBILL OF THIS RELEASE IS NOT DISCLOSED, IT IS BELIEVED TO BE 6-8YRS WITH A HIGH-RYE MASHBILL, GIVING THIS WHISKEY MELLOWED SPICE NOTES.

**NOSE - COFFEE BEANS, DRIED BANANA, BAKING SPICE**

**PALATE - PEPPERY RYE SPICE, CINNAMON SUGAR, CAREMELISED APPLE**

**FINISH - DARK RYE BREAD, COCONUT, PEPPERMINT, OAK**



## 4 COLONEL EH TAYLOR STRAIGHT RYE

**BUFFALO TRACE DISTILLERY, FRANKFORT, KENTUCKY, USA - 50% ABV**

COLONEL EDMUND HAYNES TAYLOR, JR. OWNED WHAT IS NOW THE BUFFALO TRACE DISTILLERY FOR A TIME, AND WAS LATER ONE OF THE MAJOR PROPONENTS OF THE BOTTLED-IN-BOND ACT OF 1897. THIS BOTTLING IS MADE IN HIS NAME, HONORING HIS CONTRIBUTIONS TO AMERICAN WHISKEY PRODUCTION.

**NOSE - TOASTED OAK, RYE SPICE, MINT, PEAR, ORANGE ZEST**

**PALATE - BOLD RYE, COOKED APPLE, CARAMEL, BUTTERSCOTCH, PINE**

**FINISH - CINNAMON, NUTMEG, ANISE, MOCHA**

